

Work Order ID 165733

Monday, August 28, 2017 12:56:27 PM

165733

Page 1

Item ID: D2690-6 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Lanyard
 Start Date: 8/24/2017 Start Qty: 6.00 ***6*** Cust Item ID:
 Required Date: 8/28/2017 Req'd Qty: 6.00 ***6*** Customer:
 Reference: **AUG 3 2017**

Approvals: Process Plan: **DAS 21 9-89** Date: **AUG 3 2017** Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2690	Rev B2								
100		0.00							
100	Small Fab								
Small Fab	Memo	0.30							
Small Fab	Manufacture as per Dwg D2690								
110		0.00							
110	QC5- Inspect part completeness to step on W/O								
QC	Memo	0.12							
Quality Control									
120		0.00							
120	Identify as per dwg & Stock Location: Stoan								
Packaging	Memo	0.06							
Packaging									

6x **17/09/05** **DAS 36 9-89**

DAS 30 9-89 **(i)** **SEP 05 2017**

6 **DAS 6 9-89** **SEP 06 2017**

Work Order ID 165733

165733

Page 2

Monday, August 28, 2017 12:56:27 PM

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.60							
Quality Control									

17/9/11 JH

SEP 06 2017

Picklist Print

Monday, August 28, 2017 12:56:34 PM

Page 1

Work Order ID: 165733

165733

Parent Item: D2690-6

D2690-6

Parent Item Name: Lanyard

Start Date: 8/24/2017

Required Date: 8/28/2017

Start Qty: 6.00

Required Qty: 6.00

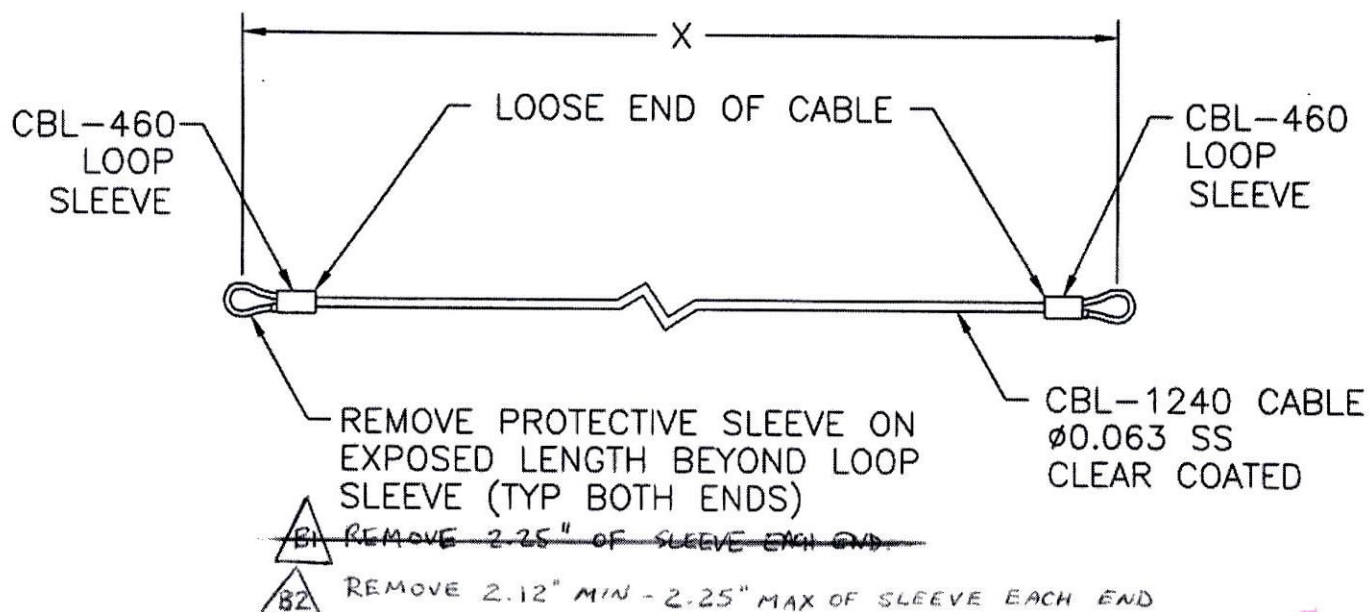
Comments: IPP: CC03.04.04Reformat; Incorporated D2690-XXJ/RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
CBL-460		Purchased	No			100	Each	106.0000	2	12			
CBI -460									**			17/09/05	DAS 36 9-00
Loop Sleeve													
				<u>Location</u>				<u>Loc Qty</u>					
				GA				106					
					m137339			30					
					m138324			76					
CBL-1240		Purchased	No			110	f	170.5647	1	6			
CBI -1240									**			17/09/05	DAS 36 9-00
Cable													
				<u>Location</u>				<u>Loc Qty</u>					
				GA				170.5647488					
					m136491			47.6052488					
					m137684			122.9595					



DESIGN <i>ME</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>ME</i>	APPROVED <i>BW</i>	DRAWING NO. D2690	REV. B SHEET 1 OF 1
DATE 97.10.02		TITLE LANYARD ASSEMBLY	SCALE NTS
A	97.07.03	NEW ISSUE	
B	97.10.02	REVISED NOTE FOR ADDITIONAL LENGTH	
B1	CP 01.08.20	ADD NOTE TO REMOVE 2.25" OF SLEEVE	
B2	CP 04.06.24	ADDED TOLERANCE	

RELEASED
971003 KE
TSR A374



D2690-X

X = LENGTH IN INCHES

NOTE: CUT CABLE 2.50* INCHES LONGER THAN 'X' LENGTH. FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH SLEEVE AT END OF LOOSE END OF CABLE WITH CBL-705 CRIMPING TOOL.
*ADDITIONAL LENGTH MAY BE NECESSARY IN SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER ASSEMBLY WITH ATTACHING PARTS.

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RETURN TO
ENGINEERING
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 165733
170830

DEO's